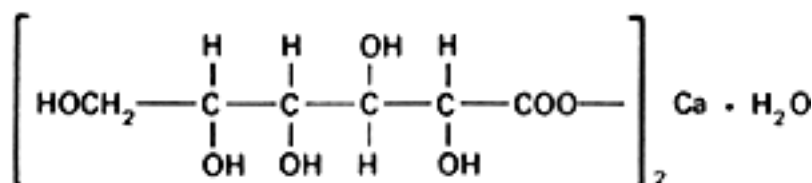


**Calcium gluconate (Calcii gluconas)****Molecular formula.**  $(C_6H_{11}O_7)_2Ca \cdot H_2O$ **Relative molecular mass.** 448.4**Graphic formula.****Chemical name.** Calcium D-gluconate (1:2) monohydrate; CAS Reg. No. 299-28-5.**Description.** White, crystalline granules or a white, crystalline powder; odourless.**Solubility.** Slowly soluble in water; freely soluble in boiling water; practically insoluble in dehydrated ethanol R and ether R.**Category.** Calcium source.**Storage.** Calcium gluconate should be kept in a tightly closed container, protected from light.**Additional information.** Even in the absence of light, Calcium gluconate is gradually degraded on exposure to a humid atmosphere, the decomposition being faster at higher temperatures.**Requirements****Definition.** Calcium gluconate contains not less than 98.0% and not more than 102.0% of  $(C_6H_{11}O_7)_2Ca \cdot H_2O$ , calculated as the monohydrate.**Identity tests**

- A. A 20 mg/mL solution yields the reactions described under [2.1 General identification tests](#) as characteristic of calcium.
- B. To 1 mL of a 30 mg/mL solution add 1 drop of ferric chloride (25 g/l) TS; a yellow colour is produced.
- C. To 5 mL of a warm 0.1 g/mL solution add 0.7 mL of glacial acetic acid R and 1 mL of freshly distilled phenylhydrazine R, heat on a water-bath for 30 minutes, allow to cool, and scrape the inner surface of the tube to induce crystallization. Collect the crystals, dissolve in 10 mL of hot water, add a small amount of charcoal R, and filter. Allow the filtrate to cool, and scrape the inner surface of the tube; a white, crystalline precipitate is produced; melting temperature, about 200°C with decomposition (phenylhydrazide of gluconic acid).

**Heavy metals.** Use 1.0 g for the preparation of the test solution as described under [2.2.3 Limit test for heavy metals](#), Procedure 3; determine the heavy metals content according to Method A; not more than 20 µg/g.**Chlorides and other halides.** Dissolve 0.50 g in a mixture of 2 mL of nitric acid (~130 g/l) TS and 20 mL of water, and proceed as described under [2.2.1 Limit test for chlorides](#); the chloride content is not more than 0.5 mg/g.**Magnesium and alkaline metals.** Dissolve 1.0 g in 100 mL of boiling water, add 10 mL of ammonium chloride (100 g/l) TS, 1 mL of ammonia (~260 g/l) TS and, drop by drop, 50 mL of hot ammonium oxalate (25 g/l) TS. Allow to stand for 4 hours, dilute to 200 mL with water and filter. Evaporate 100 mL of the filtrate to dryness and ignite; the residue weighs not more than 2.0 mg.**Sulfates.** Dissolve 5.0 g in 40 mL of boiling water, cool and filter. Proceed with the filtrate as described under [2.2.2 Limit test for sulfates](#); the sulfate content is not more than 0.1 mg/g.**Glucose and sucrose.** Dissolve 0.5 g in 10 mL of hot water, add 2 mL of hydrochloric acid (~70 g/l) TS, and boil for about 2 minutes. Cool, add 15 mL of sodium carbonate (50 g/l) TS, allow to stand for 5 minutes, and filter. Add 5 mL of the clear filtrate to about 2 mL of potassium-cupric tartrate TS, and boil for 1 minute; neither a red turbidity nor any precipitate is produced.**Clarity and colour of solution.** A solution of 0.50 g in 10 mL of water is clear and not more intensely coloured than standard colour solution Yw1 when compared as described under [1.11.1 Colour of liquids](#).**Assay.** Dissolve about 0.5 g, accurately weighed, in 20 mL of hot water containing 2 mL of hydrochloric acid (~70 g/l) TS, allow to cool and dilute to 100 mL with water. Proceed with the titration as described under [2.5 Complexometric titrations](#) for calcium. Each mL of disodium edetate (0.05 mol/l) VS is equivalent to 22.42 mg of  $(C_6H_{11}O_7)_2Ca \cdot H_2O$ .**Additional requirements for Calcium gluconate for parenteral use**

Complies with the monograph for "[Parenteral preparations](#)".

**Bacterial endotoxins.** Carry out the test as described under [3.4 Test for bacterial endotoxins](#); contains not more than 167 IU of endotoxin RS per g.